

23. (New) The decorative sheet of claim 13, wherein the lubricant is selected from the group consisting of a hydrocarbon, a fatty acid, a fatty amide, an ester, an alcohol, a metal soap, and mixtures thereof.

24. (New) The sheet-decorated molding of claim 17, wherein the lubricant is selected from the group consisting of a hydrocarbon, a fatty acid, a fatty amide, an ester, an alcohol, a metal soap, and mixtures thereof.

25. (New) The decorative sheet of claim 21, wherein the lubricant is selected from the group consisting of a hydrocarbon, a fatty acid, a fatty amide, an ester, an alcohol, a metal soap, and mixtures thereof.